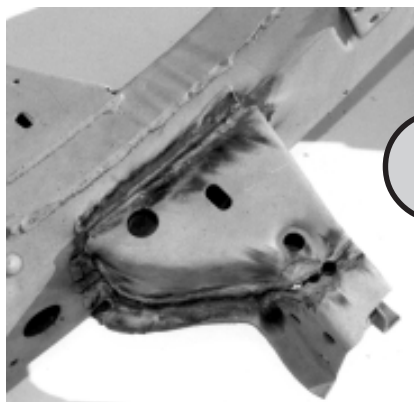


# 1955-57 Chevy "No Measure" Kit

## ENGINE/TRANSMOUNT INSTRUCTIONS

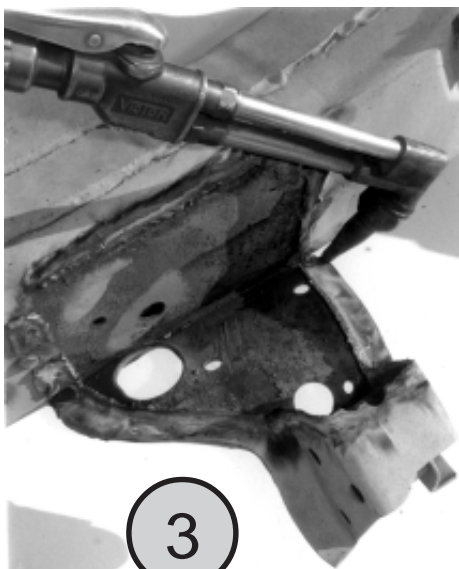
*That's right! We've designed this kit so it can be installed without the use of any measuring devices! Simply bolt the entire kit onto the engine & trans & drop it in the chassis & weld it in place. The trans crossmember with brackets may have to be bolted on after the engine & trans are installed.*

1



2

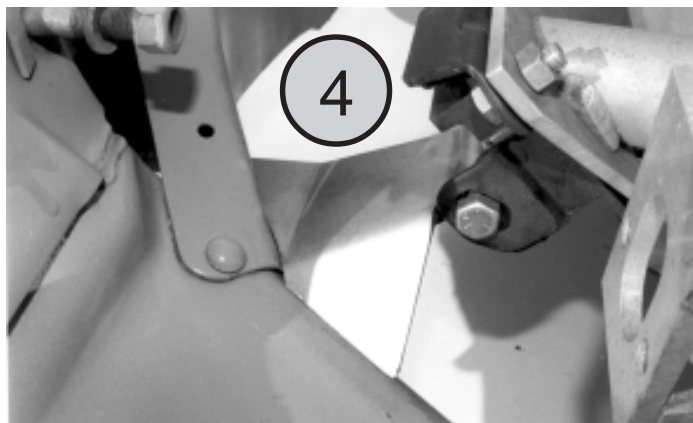
*Since you'll be installing a later side mount engine, you'll need to remove the old side bellhousing mounts. Start by cutting the top off as shown.*



3

*Next, cut the bottom half away from the chassis. Grind the area smooth & add a little paint.*

Fastener Quantity	Fastener Size	Fastener Location
4	3/8 NC x 1 1/4 GR 8 Bolts	Crossmember-to-frame brackets
4	3/8 NC Nylock Nuts	
8	3/8 Thru Hard Washers	
2	7/16 NC x 1 1/4 GR 8 Bolts	Transmission Pad to Crossmember
2	7/16 Thru Hard Washers	
2	7/16 NC x 4 GR 8 Bolts	Motor Mounts
2	7/16 NC Nylock Nuts	
10	7/16 SAE Thru Hard Washers	
6	3/8 NC x 3/4 GR 8 Bolts	
6	3/8 Lockwashers	



4

*With the engine-mount bracket bolted to the new rubber mounts and the engine centered in the frame, the brackets fit tight into the corner of the frame just below the upper a-arm cross shaft studs. Don't weld yet.*

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## “NO MEASURE” ENGINE/TRANS MOUNT - Con't

Our crossmember brackets for the inside of the frame rails feature all the correct holes to accept any GM transmission length. The 2 holes indicated are for the GM turbo 350. These holes go toward the front of the frame.

5

DRIVERS  
SIDE REAR

PowerGlide  
TH 350  
4 speed

Turbo  
400

GM 6  
Speed

700R4



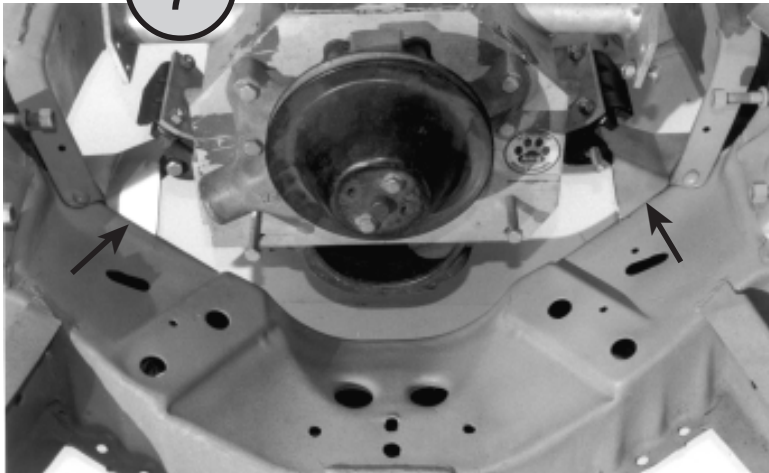
6

To hold the crossmember frame brackets 1/4" above the bottom of the frame for welding, use 2 pieces of 1/4" strap. The bottom strap, held by the clamp, should over-lap to the inside of the frame and the 2nd strap is used as a spacer to keep the frame brackets 1/4" above the bottom of the chassis for welding.

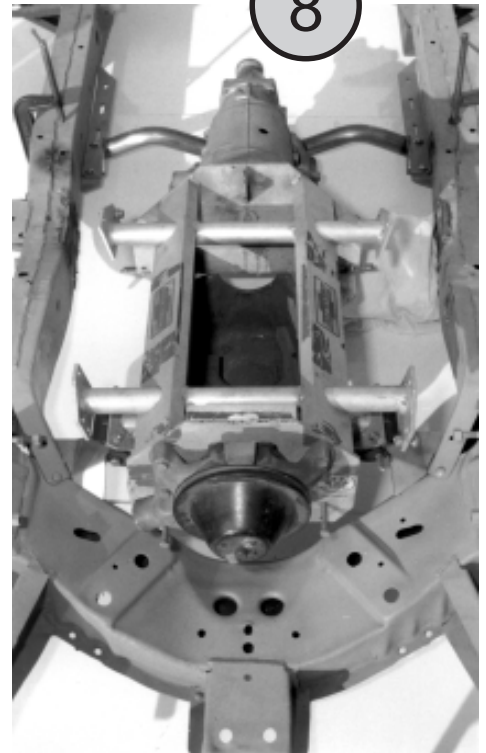
**WELD LAST...** with everything bolted and clamped together, do a final alignment inspection. If brackets are lined-up to your satisfaction, tac each bracket first, then do your final weld last!

8

7



Both motor mount brackets when bolted to the mounts will line-up in both forward corners of the chassis as shown in photo #4.



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